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⁸ The role of temperature and carbon dioxide 9 climatic stress factors on the growth kinetics 10 of *Escherichia coli*

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 26
- 27 Abstract
- 28 **Aims**
- 29 The global level of carbon dioxide and temperature in the atmosphere is expected to increase, which
- 30 may affect the survival of the stress-adapted bacteria. In this study, the effect of temperature and
- 31 dissolved carbon dioxide on the growth rate of Escherichia coli was studied, thus assessing its
- 32 response to induced environmental stress factors.

33 Methods and Results

A kinetic assay has been performed using a microplate reader with a spectrofluorometer to determine the specific growth rates. Polynomial models were developed to correlate the environmental conditions of *temperature* and *carbon dioxide* with *E. coli* BL21 (DE3) growth in culture media and dairy by-products. At a temperature of 42°C, as the dissolved CO₂ increased, a decrease of the μ_{max} by 0.76 h⁻¹ was observed. In contrast, at 27°C, this increase led to a rise of the

39 μ_{max} by 0.99 h⁻¹. Moreover, a correction factor was added when applying the model to dairy whey

40 samples.

41 **Conclusions**

42 The application of this developed model can be considered a useful tool for predicting the growth

43 of *E. coli* using climate projections.

44 Significance and Impact of Study

This is the first study to develop a predictive model for the growth of *Escherichia coli* using the climatic parameters of temperature and carbon dioxide.

47

48 Keywords

49 Stress-adapted bacteria, fluorescence readings, predictive microbiology, climate change, growth50 kinetics

51

52 Introduction

53 Climate change is associated with extreme weather phenomena like heatwaves or extended windy-54 rainy periods. Changes in global weather are expected to affect agriculture practices (Roufou et al., 55 2021). The impact of climate change on food production can be multifold. It can directly affect the 56 animals themselves, causing animal stress and changes in milk composition and indirectly adverse 57 changes to crop cultivation by an aggravated exposure to resistant parasites and pathogens. 58 Between 1880 and 2018, the global atmospheric temperature increased by 1°C (IPCC, 2019). 59 According to estimates by DTE (2021), an annual increase of 2.50 ppm in atmospheric carbon dioxide 60 (CO_2) will make 2021 the first year, with an annual average of CO_2 50% above its pre-industrial levels. 61 More specifically, atmospheric carbon dioxide was around 417.30 ppm by the end of 2021. The 62 continuous rise of atmospheric CO₂, combined with the reaction of dissolved CO₂ (DCO₂) with water, 63 forming carbonic acid (H_2CO_3), is expected to cause a decrease of 0.30 - 0.40 in the pH of seawater 64 by the end of this century. Therefore, it could affect the survival of animals, microbiota and plants 65 (Huang et al., 2018, Roufou et al., 2021).

66

67 Climate change has also been recognised as having a potential effect on the increase of the bacterial
 68 contamination of food, waste and water, which in turn may lead to a change in the risks associated

69 with water and foodborne infection diseases (Miraglia et al., 2009). Critical factors, like nutrients, 70 temperature and CO₂, are known to affect microbial proliferation, although not all microorganisms 71 are sensitive to the effect of CO₂ (Oliveira et al., 2010). Some stress-adapted bacteria, such as Listeria 72 (L.) spp. and E. coli, have been reported to passively diffuse CO₂ from the cytoplasm into the cell, 73 biosynthesizing various small molecules such as pyrimidines. Therefore, CO₂ could also enhance 74 their growth and lead to a critical public health problem, such as the spread of diseases, under 75 climatic forecasts (Zhu et al., 2015, Merlin et al., 2003). Further analysis of the microbial growth 76 kinetics under increased CO₂ and temperature conditions is required in order to assess any potential 77 human health and food safety risks associated with bacterial infections.

78

79 Listeria spp. and E. coli are foodborne microbes with low infectious doses, which can cause severe 80 illness (Kanda et al., 2020). Their ability to survive and thrive under thermal shock and acid stress is 81 critical for their successful transmittance to humans (Arcari et al., 2020). The study of Koutsoumanis 82 and Sofos (2004) concluded that E. coli O157:H7 has a more efficient acid resistance system than L. 83 monocytogenes. It also has a remarkable and well-studied ability to withstand exposure to 84 exceptional conditions and activate responses at the gene expression level. Furthermore, the 85 anaerobic metabolic abilities of E. coli have been used to overcome the electrochemical reactions 86 in the presence of oxygen, which cause the production of bactericidal compounds such as hydrogen 87 peroxide (Tashiro et al., 2018). It is also known that an induced autotrophic E. coli BW25113 strain 88 can utilise metabolic pathways already optimised to produce fuels and chemicals from CO₂ (Kruyer and Peralta-Yahya, 2020). The short production time (usually eight - 10 generations per day) and 89 90 the small genome (5 M bases) make it a valuable model for assessing induced stress responses 91 (Wang et al., 2018).

92

93 E. coli overcome temperature changes and high CO₂ levels, as reported in studies of food products 94 under Modified Atmosphere Packaging (MAP) conditions. Song et al. (2019) concluded that in 95 spinach packaging, the increase of CO₂ concentration from 3 to 15% v/v at 15°C facilitated the 96 microbial growth of E. coli O157:H7 due to its escape from oxidative stress. Sharma et al. (2011) 97 studied the E. coli O157:H7 responses when contaminated on iceberg lettuce in MAP. They stored 98 the samples at 15°C, with oxygen (O₂) and CO₂ ranging from 0 to 1.5% v/v and 0.5 to 8.9% v/v, respectively. They concluded that *E. coli* O157:H7 grew was promoted by 0.26 log₁₀ CFU g⁻¹ under 99 100 atmospheric O₂ and 0.37% v/v CO₂ compared to the other conditions. The same strain of *E. coli* was reported to survive when stored at 5 and 25°C under MAP conditions of 8 % v/v and 13.3% v/v of
 CO₂, respectively (Boz et al., 2018, Oliveira et al., 2010).

103

104 In addition to the foods mentioned above, E. coli E. coli has also been identified as one of the main 105 etiologies among the bacteria associated with bovine mastitis, and it is prevalent in the dairy 106 industry (Bag et al., 2021). Therefore, in whey samples, E. coli was found to be the fourth most 107 abundant species during the winter months (da Silva Duarte et al., 2020). Currently, the dairy sector 108 is generated over 190 million tons of whey annually, which is a significant environmental issue due 109 to the massive volumes and organic content of this by-product (Yadav et al., 2015). Hence, the 110 number of microbes, such as E. coli, dumped into the environment is vast. These microbes are 111 exposed to environmental conditions which are affected by the climate change phenomenon. 112 Consequently, it is imperative to understand how E. coli responds to stress at high temperatures 113 and CO₂ levels, which exceed previous MAP studies and are more representative of climate stress 114 conditions. This will allow the development of new, more accurate risk assessment studies in the 115 area of food safety.

116

117 There are many methods to quantify the responses of *E. coli* under different stressing conditions; in 118 particular, fluorescence can easily be used for live/dead kinetics experiments due to its accurate 119 readings and better selectivity than other techniques (Rajapaksha et al., 2019). Green fluorescent 120 protein (GFP) has been used as a reporter gene for the assessment of viability. Genetically modified 121 E.coli with the gfp gene produces the GFP protein, which fluoresces when excited with UV light at 396nm. The GFP protein is synthesised in transformed cells, which tags them and remains 122 123 fluorescence as long as the protein is retained (Lowder et al., 2000). Enhanced GFP (eGFP) was 124 developed to increase fluorescence efficiency and improve its expression in prokaryotic and 125 eukaryotic systems (Ganini et al., 2017). The expression of recombinant proteins in E. coli can be 126 accomplished by inserting a gene into a plasmid vector under the transcriptional control of a 127 promoter (Gomes et al., 2020). This can make E. coli an ideal microbial model for monitoring 128 microbial responses under stress conditions.

129

The current study developed a method to estimate the DCO₂ in aqueous solutions. In addition, an *E. coli* BL21 (DE3) strain expressing the eGFP protein was used as a target strain to assess its growth kinetics under different temperatures and CO₂-induced climatic stress conditions. The developed

- 133 model was validated with an independent data set and was then applied to determine the growth
- 134 of *E. coli* in sterile whey samples under similar conditions.
- 135

136 Materials and methods

137 Preparation of culture media and food matrices

Miller's Lysogeny Broth (LB) was produced with 10 g L⁻¹ tryptone (Biochem, France), 5 g L⁻¹ bacto 138 139 yeast extract (BD, Belgium), and 10 g L⁻¹ NaCl (Fisher Scientific, United Kingdom); while the pH was 140 adjusted, with pH meter (3520, Jenway), at 7 \pm 0.2 with 1 mol L⁻¹ NaOH solution. An additional 15 g 141 L⁻¹ agar (Biolab, Hungary) was added before pH adjustment to produce LB agar when indicated. The 142 solution was then autoclaved at 121°C for 15 min (Rodwell Phoenix 60 MP25, England). Prior to the 143 addition of ampicillin solution (HiMedia, India) at the concentration of 0.29 mmol L⁻¹, the mixture 144 was cooled to 50°C in a water bath. Approximately 20 mL of the mixture was dispensed into petri 145 dishes and allowed to cool to form agar plates, which were then stored at 4°C.

146

Whey samples used in this study were prepared using commercial pasteurized low-fat bovine milk at room temperature and adding microbial rennet (Fromase 220 IMCU, DSM, France). The solution was mixed and placed in a water bath at 37°C for 45 min to coagulate the casein. The cheese was then cut into pieces and remained in the water bath for another 15 min. Finally, the whey was separated by filtration with one layer of cotton gauze, and it was then filter sterilized with a 0.22µm vacuum filtration system (Stericup, Germany). The pH of the whey sample was 6.76 at 37°C.

153

154 Generation of an eGFP-tagged *E. coli* clone

155 A plasmid coding for the production of eGFP was required to produce an eGFP-producing bacterial 156 clone with pAP1698-4 (Addgene, United States, Code n°105242) as the donor plasmid. The donor 157 plasmid was cloned into *E. coli* DH5α (Thermofisher, United States) by mixing 10 ng of plasmid DNA 158 with the *E. coli* DH5α cells. This was followed by 30 min incubation on ice, a heat shock for 30 s at 159 42°C in a water bath (Grant TXF200, United Kingdom) and a 2 min recovery on ice. Then, 950 μL of Super Optimal broth with Catabolite repression (SOC) outgrowth media (New England Biolabs, 160 161 United Kindgom) was added to the microcentrifuge tubes, which were then incubated for 1 h at 37°C, rotating at 225 rpm. Aliquots of 20, 100, and 200 μL were then placed onto selective LB plates 162 containing 100 µg mL⁻¹ ampicillin. Colonies visible after 16-24 h incubation at 37°C were then used 163

to create overnight cultures: 50 mL conical centrifuge tubes filled with 10 mL LB-ampicillin were
 inoculated using single colonies and left incubating at 37°C at 200 rpm for 16-24 h overnight.

166

For insertion into the recipient plasmid pD454-MBP (T7-MBP-ORF, Ecoli-ElecD, ATUM Bio, United 167 168 States), extraction of pAP1698-4 from *E. coli* DH5α was done using the ZR Plasmid MiniprepTM-169 Classic kit (D4015, Zymo Research, United States) according to the manufacturer's instructions. 170 eGFP gene was amplified using specific PCR primers from the pAP1698-4 plasmid, which resulted in 171 a 720 bp fragment. Gel electrophoresis was performed using a 100 bp ladder, purified PCR product 172 (741 bp), and the donor plasmid pAP1698-4 (3404 bp), which verified the correct product size. 173 Purification of the eGFP PCR product was done using the NucleoSpin [®] Gel and PCR Clean-up kit as 174 per the manufacturer's instructions (Machery-Nagel, Germany). The recipient plasmid pD454-MBP 175 contains overhangs and thus, the gene insert must have compatible overhangs for successful 176 ligation of the eGFP PCR product. The restriction enzyme Sapl was used to obtain compatible 177 overhangs by 1 µL PCR product to make a 20 µL reaction mix as per the manufacturer's guidelines 178 (New England Biolabs, United Kingdom). The Bio-Rad T100 TM Thermal Cycler was used to incubate 179 the mixture at 37°C for 16 h, followed by a 20 min incubation at 65°C for thermal inactivation of the 180 enzyme, then maintained at 12°C until removed.

181

The mix was then purified using the NucleoSpin [®] Gel and PCR Clean-up kit (Machery-Nagel, Germany). The compatible DNA overhangs obtained via digestion of the eGFP PCR product and available in the ready-to-use linearised pD454-MBP backbone were ligated using T4 DNA ligase using manufacturer's guidelines by preparing a ligation mix that was incubated at 16°C for 16 h (New England Biolabs, United Kingdom). The NEBioCalculator was employed to determine the necessary volumes and ratios to be used based on the size of the insert (720 bp + overhangs) and the vector (5122 bp + overhangs).

189

As previously described, the assembled pD454-MBPeGFP plasmid was transformed in *E. coli* DH5 α by the chemical transformation method and stored at -80°C in 20% glycerol-LB to maintain a highcopy number. The pD454-MBPeGFP plasmid was extracted from *E. coli* DH5- α using the ZR Plasmid MiniprepTM-Classic kit and transformed into *E. coli* BL21 (DE3) by chemical transformation as previously described (New England Biolabs, United Kingdom). The successful transformation procedure of restriction and ligation of the PCR product was confirmed and demonstrated by the growth of white colonies in the presence of X-Gal (Thermofisher, United States) Isopropyl-1-thio- β -

197 D-galactopyranoside (IPTG) solution (ThermoFisher, Lithuania) and ampicillin, using the *lac operon* 198 for screening. Colonies were checked for light emission using the OLYMPUS BX63 U-RFL-T 199 microscope with immersion oil Type FF (BioGnost, Croatia, Ref IUF-30). Lastly, the function of 200 pD454-MBPeGFP in the presence of ampicillin was determined according to the growth curves 201 generated from a viable plate counting method. For *E. coli* BL21 (DE3), a fresh culture (37°C, 18 h) 202 was used to inoculate 100 mL of LB broth at Log₁₀ 2 CFU mL⁻¹. Aliquots were taken after 0, 2, 4, 6, 8, 203 10, 12, 14, 16, and 18 h of incubation, and 100µL was plated out in duplicate on LB agar. Following 204 an 18-24 h incubation at 37°C, the CFU number was recorded, and thus the Log₁₀ CFU mL⁻¹ was 205 determined. An identical procedure was run in parallel for E. coli BL21 (DE3) pD454-MBPeGFP (E. 206 coli pD454-MBPeGFP), using LB-ampicillin instead. This experiment was performed in triplicate.

207

208 E. coli pD454-MBPeGFP sub-culture conditions

209 The stock strain was maintained at -80°C in cryovials in a final concentration of 20% glycerol 210 (Honeywell, Malaysia) Lysogeny Broth solution. The stock E. coli pD454-MBPeGFP strain was 211 streaked on LB-ampicillin agar plates (37°C, 18 h) and stored at 4°C for a short time before use. For 212 the overnight cultures, three colonies from the plate were inoculated in 10 mL LB-ampicillin broth 213 at 37°C, shaking at 220 rpm for 18 h. The overnight cultures were washed with 10 mL of LB broth 214 using a centrifuge at 6461 x g for 5 min. The supernatant was decanted, and the pellet was 215 resuspended in 10 mL LB broth when the analysis was held for the LB broth and 10 mL of Ringer's 216 sterile solution for the whey samples. Cells were harvested by transferring 210 µL of the cell 217 suspension to microcentrifuge tubes and centrifuged at 11,000 x g for 2 min. The final cell pellet was 218 resuspended in fresh 1 mL LB-ampicillin-IPTG, 0.42 µM IPTG when the analysis was held for the LB 219 broth and 1 mL of whey-ampicillin-IPTG samples in order to get 10⁸ CFU mL⁻¹. Washed cultures were 220 10-fold diluted in LB-ampicillin-IPTG broth and whey-ampicillin-IPTG, respectively, to produce a starting concentration of ~10⁶ CFU mL⁻¹, and 360 μl of this was transferred to the first column of a 221 222 sterile 96-well black plate (Thermo Scientific, United States, 96F NonTreated Black Microwells). Based on the set-up, the remaining plate was then filled up with LB-ampicillin-IPTG broth or whey-223 224 ampicillin-IPTG. A two-fold serial dilution of the inoculum was performed, resulting in 180 µL per 225 well.

227 Determination of the specific growth rates of *E. coli* pD454-MBPeGFP strain in LB-/ whey-228 ampicillin-IPTG broth by fluorescence measurements

229 The effect of temperature and CO₂ on the maximum specific growth rate (μ_{max}) of the *E. coli* 230 pD454-MBPeGFP strain was assessed in the previously produced LB-ampicillin-IPTG broth having pH 231 at 7 ± 0.02. In order to assess a wide growth range associated with the future global climatic 232 projections (IPCC, 2019) and limitations of the device, six different temperatures, 27, 30, 34, 37, 40, 233 and 42°C, and seven different CO₂ levels ranging from 0.2, 1, 2.5, 4, 6, 8, and 10% v/v in air, as 234 defined by the manufacturer, were studied in a microplate fluorospectrometer (Tecan Spark 10M, 235 Switzerland). The whey-ampicillin-IPTG samples were tested at three different temperatures of 27, 236 34 and 42°C, and CO₂ levels ranging from 0.2, 0.5 and 1% v/v in air. These conditions correspond to 237 future climatic projections in which this by-product is exposed. Fluorescence signals were measured 238 automatically every 10 minutes at the target conditions for 24 hours using a microplate reader. 239 Shaking method at 216 rpm was applied for 10 sec prior to every reading in the microplate reader. 240 The Excitation/Emission (Ex/Em) wavelengths were set for eGFP at 485/510 nm. Seven different 241 gains (45, 50, 55, 60, 65, 70, and 75) were measured at 485/510 nm to ensure an optimal signal-to-242 noise ratio. The percentage error of the fluorescence readings from the three different inoculum 243 sizes was studied to optimise the gain. Each point was generated from the average of two biological 244 replicates.

245

The μ_{max} was determined using the fluorescence growth curves. The method of Cuppers and Smelt (1993) and Membre et al. (2002) was considered for the calculations. In this method, the μ_{max} was computed by the logarithmic phase based on the principle of binary fission. The time taken by the bacteria to double in number during a specified time is known as the generation time (g_{time}), and the population levels can be defined as follows:

$$251 N_t = N_0 \times 2^n (1)$$

where N_t is the population at time t [CFU mL⁻¹], N_o is the initial population number [CFU mL⁻¹], and *n* is the generation number. Considering that the rate of increase of N_t with time is just proportional to the number of cells present at any moment in time; equation (1) can be re-written as

$$255 \quad \mu_{max} \times t = n \times \ln 2 \tag{2}$$

256 or

$$257 \qquad \mu_{max} = \frac{ln2}{g_{time}} \tag{3}$$

where μ_{max} at [h⁻¹]. Hence, the g_{time} can be computed for every dilution value from the fluorescence reading [RFU]. Binary dilutions were analysed from the microtiter plate to estimate the μ_{max} ; hence, the range of initial concentrations examined was approximately 10⁶ - 10⁴ CFU mL⁻¹.

261

262 Measuring the DCO₂ in the LB-ampicillin-IPTG broth and whey sample

263 The amount of DCO₂ present in the nutrient broth (LB-ampicillin-IPTG and whey-ampicillin-IPTG in 264 the case of this study) depends on environmental conditions such as temperature and atmospheric 265 CO₂. In view of this, a method to estimate the amount of DCO₂ in the nutrient broth at different 266 temperatures and atmospheric CO₂ concentrations was developed. This method is based on the 267 knowledge that the dissolution of CO₂ has an effect on the pH of the broth, whereby the higher the 268 amount of DCO₂, the lower the pH. This relation stems from the reaction of CO₂ with water to form 269 carbonic acid, which may then dissociate to form hydrogen carbonate and carbonate ions (see eq. 270 4 to 6) (Millero et al., 2006).

271
$$H_2 O + C O_2 \stackrel{K_0}{\rightleftharpoons} H_2 C O_3 \qquad \qquad K_0 = \frac{[H_2 C O_3]}{[C O_2]}$$
(4)

272
$$H_2CO_3 \stackrel{K_1}{\rightleftharpoons} H^+ + HCO_3^- \qquad K_1 = \frac{[HCO_3^-] \times [H^+]}{[H_2CO_3]}$$
 (5)

273
$$HCO_3^- \overset{K_2}{\rightleftharpoons} H^+ + CO_3^{2-} \qquad K_2 = \frac{[CO_3^{2-}] \times [H^+]}{[HCO_3^-]}$$
(6)

274 If the nutrient broth is maintained at a pH lower than 8.3, one may assume that the hydrogen 275 carbonate does not dissociate to the carbonate (Stumm and Morgan, 1996). In this case, the 276 concentration of DCO₂ may be given by:

277
$$[CO_2] = \frac{[H_2CO_3]}{K_0}$$
 (7)

278 where

279
$$[H_2 C O_3] = \frac{[H C O_3^-] \times [H^+]}{K_1}$$
(8)

Note that K_1 and K_0 are the dissociation constants for carbonic acid and carbon dioxide, respectively (for the calculation of K_0 and K_1 , refer to Roufou et al. (2022)).

282

283 Due to the nature of this study, a spectrophotometric method was developed to assess the pH and 284 hence the amount of DCO₂. For this purpose, two pH indicators were utilised, phenol red (Fisher 285 Scientific, United Kingdom) and methyl red (LabPaK, United Kingdom). The use of methyl red was 286 only used for the LB-ampicillin-IPTG samples due to the pH of the solution. Phenol red (PR) has a pH 287 sensitivity ranging from 8.2 to 6.2 (Held, 2018), while for methyl red (MR) ranges between 6.3 to 4.4 288 (Zhang et al., 2012) (for more details on the preparation of the solutions, refer to (Roufou et al., 2022)). Both of these indicators are weak acids, with the acidic HI⁻ and basic I²⁻ forms of the indicators having a maximum absorption at a wavelength of λ_1 and λ_2 , respectively. The ratio of the maximum spectrophotometric absorbance of the basic and acidic forms (*R*) can be used to estimate the pH as (Lai et al., 2016, Yao and Byrne, 2001):

293
$$pH = -\log[H^+] = pK_I + \log\frac{(R-e_1)}{(e_2 - R \times e_3)}$$
 (9)

where pK_1 is the dissociation constant of the indicator. The term $\frac{(R-e_1)}{(e_2-Re_3)}$ is equal to the ratio of [I²⁻] and [HI⁻], with e_1 , e_2 , and e_3 referring to the molar absorption coefficient ratios, which may be defined as:

297
$$e_1 = \frac{\varepsilon_{HI,A_2}}{\varepsilon_{HI,A_1}}$$
, $e_2 = \frac{\varepsilon_{I,A_2}}{\varepsilon_{HI,A_1}}$, $e_3 = \frac{\varepsilon_{I,A_1}}{\varepsilon_{HI,A_1}}$ (10)

where $\varepsilon_{Hl,A1}$, $\varepsilon_{Hl,A2}$, are expressed as the absorbance of the acidic form at the two wavelengths, respectively, divided by the indicator concentration and path length (*I*), and the $\varepsilon_{l,A1}$, $\varepsilon_{l,A2}$ are expressed in terms of absorbances in the basic form, with the indicator concentration, and *I* (for the estimation of e_1 , e_2 , and e_3 , please refer to Roufou et al. (2022)).

302

At this point, one must also take into consideration that the presence of the indicator (PR or MR) may have a significant influence on the pH of the nutrient broth, particularly at relatively low atmospheric CO₂ concentrations. In addition, the LB broth is prepared with the addition of sodium chloride. To account for these factors, equation 8 was modified to:

$$307 \quad [H_2CO_3] = \frac{(2 \times [H^+] \times [HCO_3^-])^2 - [HCO_3^-]^2 - (4 \times K_I \times [IND])}{4 \times K_1} \tag{11}$$

where, *K_l* is the dissociation constant of the indicator and [*IND*] is the concentration of the indicator.

310 Experimentally, the effect of temperature and atmospheric CO₂ on DCO₂ was analysed by filling a 311 96-well transparent plate (Thermo Scientific, United States, 96F NonTreated Transparent 312 Microwells) with 180 µL of LB-ampicillin-IPTG solution. In each case, the temperatures and 313 atmospheric CO₂ was set to vary as described in section 2.2, *i.e.* from 0.2 to 10% v/v in the case of 314 atmospheric CO₂ and from 27 to 42° C in the case of temperature (Roufou et al., 2022). During the 315 experiment, the absorbance for samples having the PR indicator was measured at A_1 = 430 nm and 316 A_2 = 558 nm, while the absorbance for the samples having MR as an indicator was measured at A_1 = 317 526 nm and *A*₂= 434 nm.

319 Model development

In order to describe the μ_{max} as a function of the temperature and DCO₂, two polynomials structures have been considered. The general second-order and third-order response surface models with interaction factors were expressed as follows:

323
$$\mu_{max} = b_0 + b_1 \times T + b_2 \times DCO_2 + b_3 \times T \times DCO_2 + b_4 \times T^2 + b_5 \times DCO_2^2$$
(12)

324
$$\mu_{max} = b_0 + b_1 \times T + b_2 \times DCO_2 + b_3 \times T^2 + b_4 \times DCO_2^2 + b_5 \times T^2 \times DCO_2 + b_6 \times T \times DCO_2 + b_6 \times DCO_2$$

$$325 \quad DCO_2^2 + b_7 \times T^3 + b_8 \times DCO_2^3 \tag{13}$$

- where b_i are the polynomial coefficients and T and DCO_2 are the temperature [°C] and DCO_2 [ppm], respectively. The *partial F-test* (a= 0.99) was used for eliminating non-significant terms.
- 328
- The fitting capacity was assessed based on the Root Mean Squared Error, *RMSE*, and the coefficient of determination (R^2).

331
$$RMSE = \sqrt{\frac{\sum_{i=1}^{n_t} (Y_{exp} - Y_i)^2}{n_t - n_p}}$$
 (14)

332
$$R^2 = 1 - \frac{SSE}{SST} = 1 - \frac{\sum_{i=0}^{N} (Y_i - Y_{exp})^2}{\sum_{i=0}^{N} (Y_{mean} - Y_{exp})^2}$$
 (15)

where Y_i represents the predicted value of the dependent variable by the regression model, Y_{exp} is the experimental data, n_t is the total number of data points, n_p is the number of estimated model parameters, N represents the number of predicted values, and Y_{mean} is the mean of the predicted value (Akhlaghi et al., 2019, Valdramidis et al., 2010).

337

The dataset was randomly split into two datasets– the training dataset for the development of the prediction model (70%) and the validation dataset for the validation of the model (30%). The performance of the developed models was evaluated by estimating the bias (B_f) and accuracy (A_f) factors as proposed by Ross (1996):

342
$$B_{f} = 10^{\left(\frac{\sum_{i=1}^{n} \log_{10} (pd_{i}/ob_{i})}{n}\right)}$$
(16)

$$343 A_f = 10^{\left(\frac{|\mathcal{L}_{i=1} \log_{10}(pu_i/bv_i)|}{n}\right)} (17)$$

where *pd_i* is the population level predicted by the model, *ob_i* is the observed population level, and *n* is the number of observations. Moreover, the effectiveness of the developed model to predict the growth of *E. coli* on food by-product was tested, and the addition of correction factor, *i*, was added to the final model corresponding to the nutrient differences between culture medium and foodmatrices.

349 Statistical analysis and software programs

The software Graphpad Prism 8.0.1 was used to perform normality tests and a Two-way ANOVA for the obtained μ_{max} with *P* <0.0001. The final +/- error of the DCO₂ was calculated based on the uncertainty propagation method as described by (Bevington and Robinson, 2003). The correction factor was estimated in Microsoft Excel (version 2019). For simulation, statistical analysis (such as *F-test*, determination of R^2), fitting of the model, and the programming code was written in MATLAB (Version 2020b), and Isqnonlin solver was used (The MathWorks, Natick, USA).

356

357 Results

The current study aimed to assess the effect of the induced environmental stress factors of 358 359 temperature and DCO₂ on the growth of *E. coli*. This was achieved firstly by producing the *E. coli* 360 eGFP strain, then optimising the sensitivity of the fluorescence gain of the device in order to detect 361 E. coli pD454-MBPeGFP growth as a function of eGFP reporter protein expression and minimising 362 the background noise. Secondly, a method for estimating the DCO₂ in the LB-Amp-IPTG broth and 363 dairy by-product was optimised under different environmental conditions, and the growth 364 responses of E. coli pD454-MBPeGFP were quantitatively assessed. This allowed an understanding 365 of the interaction between the environmental conditions and E. coli pD454-MBPeGFP via a response 366 surface model.

367

368 Creation of eGFP-tagged *E. coli* strains

369 The function of the pD454-MBPeGFP was confirmed by observing no blue colonies at the X-Gal, IPTG 370 and ampicillin analysis, showing a lack of recipient plasmid pD454-MBP self-ligation. When growing 371 onto LB-ampicillin-IPTG agar and viewed using fluorescent imaging techniques (Fig 1a), the eGFP-372 tagged strain emitted green light. Furthermore, the results of viable plate counts of E. coli BL21 (DE3) and E. coli pD454-MBPeGFP are shown in (Fig 1b). Readings for the first six hours were below 373 374 the detection limit of 1.3. An increased lag phase for E. coli pD454-MBPeGFP compared to E. coli 375 BL21 (DE3) is evident as the inflexion point appears later. Moreover, the presence of high error bars 376 from the plate counting in some temperatures for both strains highlighted the need for an 377 alternative, more accurate measuring method.

379 Assessing the microbial growth

380 This study first optimised a system for determining the microbial growth of E. coli pD454-MBPeGFP 381 in culture media. The gain optimising analysis has shown that offsetting the gain to 50 gave an 382 average percentage error of about 10% RFU (Fig 2). The optimal gain adapted during the kinetic 383 measurements can be different from the actual optimal gain because there is a non-linear 384 relationship between the gain and the fluorescence signal. The fluorescence signal will increase over 385 time, and the optimal gain may reach saturation (Engelbrecht et al., 2009). Furthermore, since the 386 concentration of eGFP being expressed cannot be altered and is a product of growth; therefore, the 387 gain was adjusted to allow for the complete growth curve to be recorded with the highest sensitivity 388 at the low fluorescence signal during the lag phase without saturation at high fluorescence signal 389 during the stationary phase of growth. Overall, the gain is a parameter which characterized the 390 fluorescent capacity of E. coli pD454-MBPeGFP; hence in this study, the same gain was used for the 391 whey-ampicillin-IPTG set-up.

392

393 Using the fluorescence readings, the effect of temperature (range: 27 - 42°C) and CO₂ (range: 0.1 – 394 10% v/v in the air) on the growth of *E. coli* pD454-MBPeGFP was studied. The raw fluorescence 395 curves with the calculated g_{time} are presented in (Fig 3a) at 40°C and 0.2% v/v CO₂ in the LB-396 ampicillin-IPTG broth. The *g*_{time} of the three biological replicates was plotted against the generation 397 number. In Fig 3b, the result from the linear regression of the growth of *E. coli* pD454-MBPeGFP at 398 the same conditions is presented. The ratio of the In2 with the linear regression slope determined 399 the μ_{max} values as described in section 2.2. A Two-way ANOVA and normality tests of Anderson-400 Darling and Kolmogorov-Smirnov were applied by using the temperature and levels of CO₂. The 401 analysis showed that the results were normally distributed. Additionally, from Fig 4 the μ_{max} at a 402 high temperature of 42°C and low level of CO₂ 0.2% v/v was significantly higher than that reported at a low-temperature 27°C and high level of CO₂ 6% v/v (P < 0.0001). As the temperature increased 403 404 from 27 to 42°C, at the CO₂ level of 0.2% v/v, the μ_{max} was increased by 1.07 h⁻¹. In contrast, the 405 reverse phenomenon occurred when the DCO₂ increased from 0.2 to 10% v/v in the temperature 406 from 37 to 42°C.

407

408 Estimation of the dissolved CO₂ (ppm) in the LB- /whey-ampicillin-IPTG samples.

The DCO₂ in the LB-ampicillin-IPTG broth was used for the microbial modelling analysis. When the percentage of CO₂ in the system increased, the DCO₂ increased proportionally. Furthermore, the DCO₂ decreased as the temperature increased, following Henry's law. Similarly to culture media, 412 the whey sample followed Henry's law (Fig 5). The study of Adnan et al. (2020) concluded that 413 temperature is characterised as the most significant parameter for CO₂ absorption in culture media 414 solutions, with P <0.0001. Moreover, solutions of different compositions can cause differences in 415 the amount of DCO₂. In this study, the DCO₂ obtained by flowing 2% v/v CO₂ in the system at 416 temperatures 27 and 40°C resulted in 222 ppm and 104 ppm of DCO₂, respectively (Fig 5a). 417 Moreover, the whey-ampicillin-IPTG sample has less salt concentration than LB-ampicillin-IPTG, 418 resulting in more DCO_2 under the same conditions than the broth (Fig 5b). In this study, the DCO_2 in 419 the whey samples obtained by flowing 10% v/v CO₂ in the system at temperatures 27 and 42°C 420 resulted in 2176 ppm and 1973 ppm in DCO₂, respectively.

421

422 Development of a secondary microbial model

423 Cardinal values type or other secondary models have a model structure that assumes that multiple 424 inhibitors are combined independently and cannot be used for different systems. From the Two-way 425 ANOVA, it can be concluded that there is a synergistic effect of DCO₂ for different temperatures on 426 the growth of *E. coli* pD454-MBPeGFP. Hence, polynomial equations were derived for correlating 427 the estimated μ_{max} with the DCO₂ in the medium and different temperatures. In order to develop 428 the models, 29 random conditions were used as a training dataset, while 11 were for validation. The 429 selected datasets for training and validation are represented in Fig 4. The analyses of the partial F-430 test concluded that not all the parameters appeared to be significant (Tables 1 and 2). More 431 specifically, the parameters which supported the Null Hypothesis have been excluded (Glen, 2021). 432 After eliminating the non-significant parameters, the models of the μ_{max} are expressed as follows : $\mu_{max} = -8.23 + 0.42 \times T + 0.01 \times DCO_2 - 2.77 \times 10^{-4} \times T \times DCO_2 - 4.56 \times 10^{-3} \times T^2$ (18) 433 $\mu_{max} = 29.40 - 2.87 \times T + 4.72 \times 10^{-3} \times DCO_2 + 0.09 \times T^2 - 3.91 \times 10^{-6} \times T^2 \times DCO_2 - 0.09 \times T^2 - 0.09 \times T^$ 434 $9.00 \times 10^{-4} \times T^{3}$ 435 (19) 436

The developed secondary model Eq. (18) gave a fitting capacity of R^2 = 0.74, *RMSE* = 0.17, and the 437 438 saddle point of this model is at 34°C and 381 ppm DCO₂. While the third-order polynomial model, 439 Eq. (19), gave a fitting capacity of R^2 = 0.80, *RMSE* = 0.15 and a saddle point at 35°C and 517 ppm. 440 In addition to the fitting capacity, the validity of the developed models was further evaluated 441 through the estimation of B_f and A_f using the validation dataset (11 conditions). The B_f and A_f for 442 model Eq. (18) were 0.85 and 1.74, respectively, while for model Eq. (19) were 1.13 and 1.30, 443 respectively. Comparing the fitting capacity and the *B*_f and *A*_f factors of the developed models Eq. 444 18 and 19, the latter Eq. (19) demonstrated satisfactory performance in predicting growth (Fig 4).

Hence this model was later selected in order to safely predict the growth of *E. coli* pD454-MBPeGFP
in the whey by-product.

447

448 To further validate the effectiveness of the model (Eq. 19) in a food matrix, whey was chosen as a 449 challenging by-product, and the B_f and A_f were estimated. The results of B_f and A_f (0.73 and 1.62, 450 respectively) showed that the model required an adjustment factor to account for the nutrient 451 differences when compared with the culture media system. The modification involves the addition 452 of a correction factor concerning the nutritious differences of the media. Therefore, a *i* correction 453 factor is introduced into Equation 19, which could regulate the growth prediction. The experimental 454 values of the whey-ampicillin-IPTG and the predicted values (Eq. 19) were compared, and based on 455 their difference and application of the correction factor, *i* resulted in being 0.18. The performance 456 of the whey models can be explained in Fig 6, in which the growth prediction capacity of each model 457 is presented. And it is clear that the model Eq. (19), with the addition of the correction factor i =458 0.18, predicts more accurately the growth of *E. coli* pD454-MBPeGFP in the whey by-product. The 459 B_f and A_f were re-evaluated and found to be 0.93 and 1.37.

460 Discussion

461 The tolerance of Escherichia coli pathogenic or non-strains to pathogen interventions such as heat, 462 pressure, and low pH differs substantially among strains. As a result, food manufacturers often apply 463 multiple processes, such as high pressure and MAP, and preservatives, such as acids and salts, to 464 their products to inactivate Escherichia contamination (Reineke et al., 2015). Thus, performing 465 challenge tests to study the growth kinetics of *Escherichia* in response to environmental stresses is 466 essential, particularly for developing models for use in predictive microbiology. This study 467 demonstrates the potential of fluorescence as a rapid alternative technique for measuring microbial growth rates in culture medium and by-product matrices and developing predictive models under 468 469 different temperatures and carbon dioxide-induced climatic stress conditions.

470

In this study, *E. coli* BL21 (DE3) strain was transformed with the pD454-MBP plasmid, creating an eGFP-tagged strain capable of light emission during growth. Analysis of growth characteristics showed an increase in the lag phase of the *E. coli* pD454-MBPeGFP. This phenomenon was expected, as a 5839 bp increase in genetic material to be replicated should consume a higher level of cellular energy and time for DNA replication, proofreading, and division (Kim et al., 2020). Moreover, the reduction of microbial growth due to the addition of the GFP tags has been studied in different 477 strains such as *E. coli, Pseudomonas putida* and *Streptococcus gordonii* (Sternberg et al., 1999, 478 Hansen et al., 2001). Albeit differences may be minor in one doubling time cycle, slight variation 479 would accumulate over time. However, *E. coli* BL21 (DE3) initially had 4,557,508 bp to start with 480 (Jeong et al., 2009); thus, an approximately 0.13% increase in genomic data might not demonstrate 481 visible differences. Results showed that the plasmid was stable and could be used for monitoring 482 bacterial growth over time.

483

484 This study then successfully optimised a fluorescent system for determining the microbial growth 485 of E. coli pD454-MBPeGFP in culture media and food by-product by testing different gains. A similar 486 approach was used in the study of Richards et al. (2021), in which a method was optimised by 487 applying death kinetics with fluorescence measurements using SYTOX dye. The authors have tested 488 different gains ranging from 90 to 170 based on the concentration of the dye, the maximum 489 fluorescence signal that the plate reader could detect and the best combination of reproducibility 490 with less background noise. Previous studies have demonstrated the effectiveness of fluorescence 491 for detecting microbial growth, such as the growth of Acinetobacter johnsonii in domestic 492 wastewater sludge samples (Rossetti et al., 2007). Similarly, the bioluminescence or fluorescence 493 technology was used by Nyhan et al. (2020) and Krishnamurthi et al. (2021) as an alternative method 494 to determine the μ_{max} of Listeria spp. and E. coli K-12 (MG1655) strain encoding the GFP protein, 495 respectively. They concluded that this method was more rapid and effective than plate counting, 496 while their use is advantageous when other components influence the absorption and scattering in 497 bacterial growth. However, the method had not been used to perform challenge tests in order to 498 determine microbial growth rates.

499

500 In this way, the use of alternative and more accurate methods for performing live/dead kinetics 501 assays presents substantial advantages in predictive microbiology. In this study, the combination of 502 fluorescence readings with the g_{time} methodology provided an efficient method for evaluating the 503 μ_{max} of *E. coli* in culture media and food by-products under environmentally stressed conditions. The 504 study of Larentis et al. (2014) evaluated the effect of temperature and IPTG concentration on the 505 expression of a leptospiral protein in E. coli. The authors found that E. coli grew faster in the highest 506 temperature, 37°C, with μ_{max} equal to 1.05 h⁻¹ than at 28°C; however, in our study, the μ_{max} under 507 the same condition was found to be slightly lower, 0.99 h⁻¹. This difference might occur due to the 508 different sizes of the plasmid. Another study by López et al. (2021) used the E. coli BL21(DE3) strain 509 and estimated the μ_{max} at three different temperatures of 5, 15, and 25°C in LB. They concluded that 510 increasing the temperature, increased the μ_{max} to a maximum level of 0.16 h⁻¹ at 25°C, which is lower 511 by 0.12 h⁻¹ than the μ_{max} reported in this study at 27°C, *i.e.* 0.28 h⁻¹. This difference might occur due 512 to the addition of the plasmid in this study but need to be further evaluated statistically by 513 accounting for the variations between different studies. Finally, bacterial growth reduced as 514 temperature decreased, which is consistent with the results obtained at the concentration of CO₂ 515 0.2% v/v in this study.

516

517 However, this study tested different CO₂ levels and concluded that the μ_{max} reached the maximum 518 values under high temperatures with low levels of CO₂ and at low temperatures with high levels of 519 CO₂. However, the latter μ_{max} is significantly lower than the first combination. Couvert et al. (2017) 520 also observed this type of correlation, which concluded that the μ_{max} of L. monocytogenes in Brain Heart Infusion broth decreased by 1.14 h⁻¹ as the temperature increased from 8 to 37°C, and CO₂ 521 522 increased from 0.1 to 1% v/v, respectively. Furthermore, Tan and Ng (2020) found that RuBisCo-523 equipped E. coli BL21(DE3) biomass production in LB broth at 37°C was higher by 0.30 g L⁻¹ while 524 increasing the levels of CO_2 from 1 to 5% v/v. This behaviour supports the results obtained in the 525 current study, where the growth of *E. coli* at 37°C and 5% v/v CO₂ gave a higher μ_{max} , *i.e.*, 0.31 h⁻¹, 526 than at lower CO₂ levels.

527

528 Furthermore, this study developed a method to estimate the DCO₂ in aqueous solutions. In this study, the solubility of CO₂ in LB broth was 0.12 mg L⁻¹ at 30°C. In contrast, in the study of Takahashi 529 and Aoyagi (2020), which used LB broth with 5 g L⁻¹ NaCl, the solubility was estimated at 0.60 mg L⁻ 530 531 ¹. The different concentrations of NaCl in the medium can explain such variation considering that 532 the increase in the salinity of the solution leads to a decrease in the solubility of CO₂ (Belgodere et 533 al., 2015). Furthermore, the pH reduction in the whey-ampicillin-IPTG sample in this study from 6.98 534 to 5.74 agreed with the results obtained in the study of Lee and Ko (2014). They used whey protein 535 in a MAP with 100% v/v CO₂ stored at room temperature, and the pH of the product was reduced 536 from 7 to 5.70.

537

To our knowledge, this is the first study on the development of a predictive model for the growth of *E. coli* using the climatic parameters of temperature and DCO₂. According to the findings, the μ_{max} has a maximum at high temperatures with low CO₂ levels, which results in μ_{max} 1.25 h⁻¹. However, some limitations were observed with the developed model, which tends to overestimate the μ_{max} of the bacteria with B_f above 1.00. Sutherland et al. (1997) estimated the μ_{max} of four *E. coli* strains

543 (NCTC 12079, 204P, W2-2, and 505B) in Tryptone soya broth under MAP conditions by using a 544 polynomial model. They concluded that *E. coli* was relatively resistant to high CO₂ concentrations of 545 80 and 100% v/v at a temperature of 25°C; this supports the results of the current work in which 546 the μ_{max} at 27°C increased as the CO₂ increased. Another type of secondary model to describe the 547 effect of temperature and % v/v CO₂ was used in the study of Yin et al. (2018). They used the squared root model to predict the μ_{max} of L. monocytogenes CICC 21662 in iceberg lettuce packed in MAP 548 549 conditions. At 10% v/v CO₂, the μ_{max} increased from 0.17 to 0.34 h⁻¹ as the temperature increased 550 from 24 to 32°C, which is consistent with the results estimated in the current study under the same 551 conditions. However, the reverse phenomenon was observed at CO₂ concentrations above 20% v/v 552 at the same temperature.

553

554 In predictive microbiology, correction factors can typically be added to the model to improve their 555 performance in food matrices (Jay et al., 2007). For that reason, in this study, a correction factor 556 was introduced to improve the predictions of the growth rate of *E. coli* in the whey by-product. The 557 estimated μ_{max} of the whey model after the addition of *i* factor was 0.40 h⁻¹ at 37°C and pH of 4.6. 558 This value agrees with the results obtained in the study of Xiong et al. (2020), which found that the μ_{max} of the *E. coli* K12 strain was 0.50 h⁻¹ in a bovine whey sample under the same conditions. The 559 560 difference of 0.10 h⁻¹ between the growth rates is expected since the whey model in this study 561 underestimated the rates. Another study by Rosales-Colunga et al. (2010) estimated the growth of 562 *E. coli* W3110 ΔhycA Δlacl strain in whey and found that the growth rate was 1.30 h⁻¹ at 37°C and pH 563 6.5. This result is slightly higher than the value estimation in this study which was 1.28 h⁻¹, which 564 could be explained because of the absence of hycA and lacI genes in the first case study leading to 565 a reduction in bacterial growth. Additionally, these pH values were not assessed in the current 566 research because they exceed climate change forecasts and the ranges in which our system can 567 operate.

568

Based on the projections for 2040, it is clear that the increase of the global temperature and atmospheric CO₂ by 1.5°C and 50 ppm, respectively (IPCC, 2019, IPCC, 2018), could increase the growth of *E. coli* which could be present in dairy effluents. Under different environmental stress conditions, the developed polynomial model predicts the growth of *E. coli* pD454-MBPeGFP well in a culture medium and food waste products which could be discarded into the environment. In conclusion, the application of this developed model can be considered a useful tool for predicting the growth of *E. coli* using climate projections. Differences in μ_{max} in relation to elevated climatic

- 576 temperatures have been reported for distinct bacteria strains, *i.e.*, *L. monocytogenes, Salmonella*
- 577 enterica, Geobacillus stearothermophilus, Clostridium perfringens, and Bacillus cereus (Misiou et al.,
- 578 2021). Testing the model validity under a broader range of media and microbes will help us to better
- 579 understand the impact of climate change on microorganisms of interest in the food industry.
- 580

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- 585

586 Declaration of Competing Interest

- 587 The authors declare that they have no known competing financial interests or personal relationships
- 588 that could have appeared to influence the work reported in this paper.
- 589

590 Author Contribution Statement

- 591 Styliani Roufou: Conceptualization, Writing original draft, Methodology, Validation, Formal
- analysis, Software, Investigation.
- 593 Sholeem Griffin: Conceptualization, Validation, Supervision, Writing review & editing.
- 594 Juan Attard: Conceptualization, Validation, Writing review & editing.
- 595 Lydia Katsini: Writing review & editing.
- 596 Monika Polańska: Writing review & editing.
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- 598 Ruben Gatt: Conceptualization, Methodology, Validation, Formal analysis, Supervision, 599 Investigation.
- 600 Vasilis P. Valdramidis: Conceptualization, Writing review & editing, Validation, Supervision,
- 601 Project administration, Funding acquisition.
- 602
- 603 Data Availability Statement
- 604 Data presented in this manuscript are not available.
- 605

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 production in *Escherichia coli*. *Scientific Reports*, *5*, 17321.
- 806
- 807 Tables
- 808 **Table 1.** Results of the secondary fitted model Equation (12) parameter estimates when applying

809	the partial F-test	(parameters which supported the Null Hypothesis marked in	bold).
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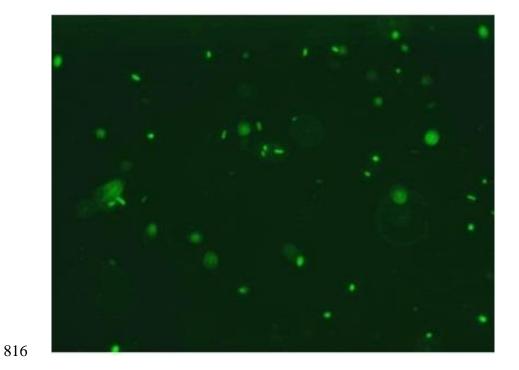
Parameters	Estimated values	Standard Error	Partial F-test
bo	-8.23	1.14	46.87
b1	0.42	0.07	39.49
b ₂	0.01	8.80×10 ⁻⁴	68.67
b ₃	-2.77×10 ⁻⁴	2.50×10 ⁻⁵	113.57
b4	-4.56×10 ⁻³	9.00×10 ⁻⁴	23.51
b ₅	1.30×10 ⁻⁷	7.08×10 ⁻⁷	2.04

- 811 **Table 2.** Results of the secondary fitted model Equation (13) parameter estimates when applying
- 812 the *partial F-test* (parameters which supported the Null Hypothesis marked in bold).

Parameters	Estimated values	Standard Error	Partial F-test
bo	29.40	8.31	10.04
b1	-2.87	0.73	12.47
b ₂	4.72×10 ⁻³	4.18×10 ⁻⁴	4.91
b ₃	0.09	0.02	14.70
b ₄	-2.07×10 ⁻⁵	4.06 ×10 ⁻⁶	0.12
b ₅	-3.91×10 ⁻⁶	3.27×10 ⁻⁷	5.43
b ₆	4.48×10 ⁻⁷	9.43×10 ⁻⁸	0.98
b7	-9.00×10 ⁻⁴	2.03×10 ⁻⁴	15.97
b ₈	3.59×10 ⁻⁹	9.79×10 ⁻¹⁰	3.60

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814 Figures



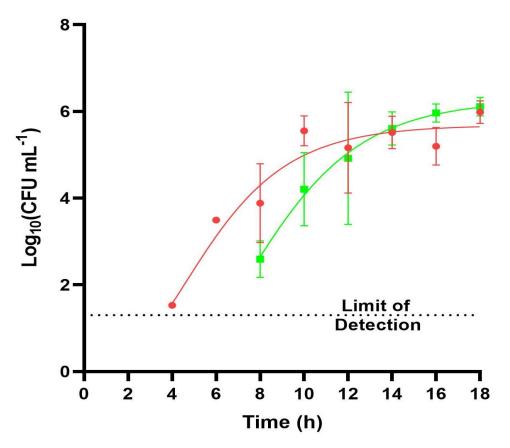


Figure 1. a: Staining and fluorescent imaging validated *E. coli* BL21 (DE3) pD454-MBPeGFP growth
after 24h at 37°C, b: Growth of *E. coli* BL21 (DE3) (•) and *E. coli* BL21 (DE3) pD454-MBPeGFP (•), at
37°C generated by viable plate counts.

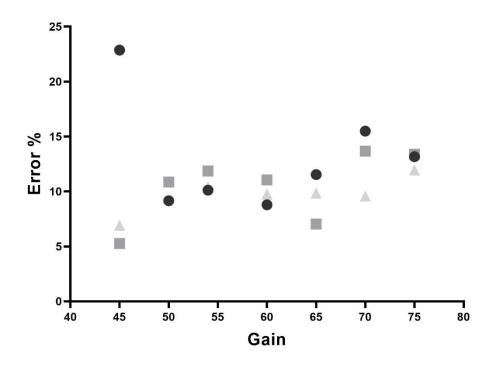
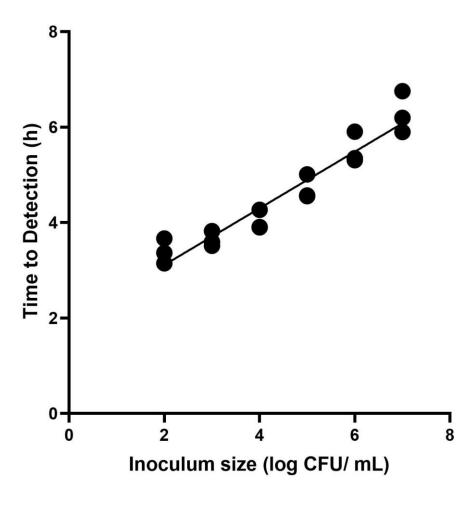


Figure 2. The percentage error of the gains at different inoculum sizes (• 10,000 CFU mL⁻¹, • 100,000

824 CFU mL⁻¹, ▲ 1,000,000 CFU mL⁻¹) in LB-ampicillin-IPTG broth.



- Figure 3. Illustration of calculating the specific growth rate (μ_{max}) from three replicates of six binary
- dilutions (N) at 40°C with 0.2% v/v CO₂ in LB-ampicillin-IPTG broth (R^2 = 0.92).
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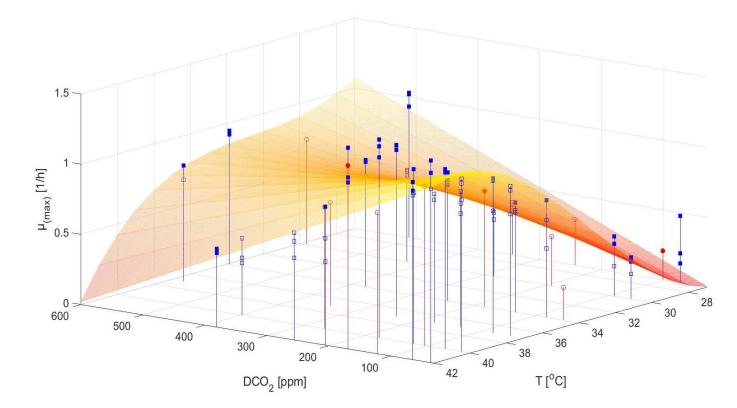
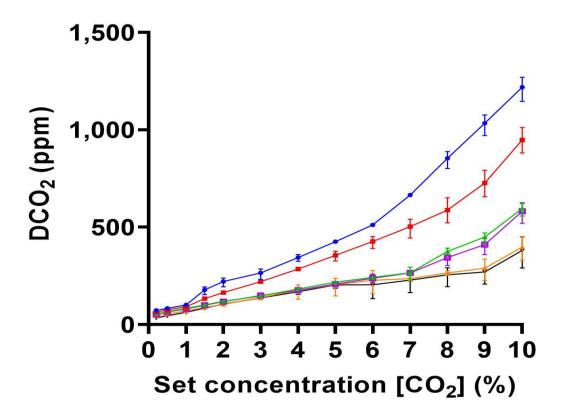


Figure 4. The experimental (\Box) and predicted specific growth rates of *E. coli* pD454-MBPeGFP in LB broth as a function of temperature and dissolved CO₂ as described by Equation (19). The symbol ° represents the validation dataset. In both datasets, the solid symbols denote data above the predicted specific growth rates.



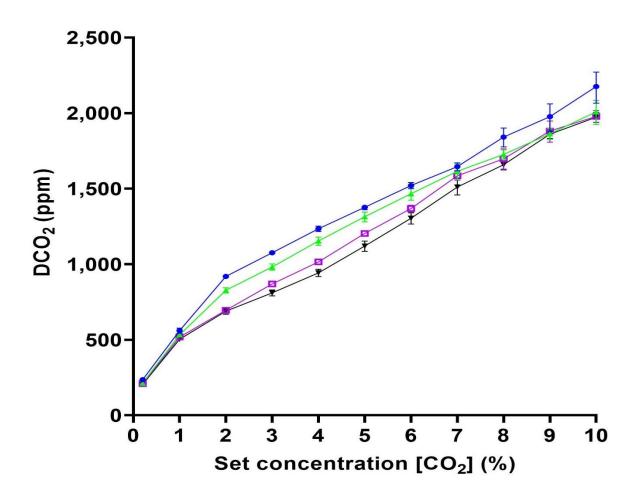


Figure 5. Dissolved CO₂ in nutrient broth as a function of CO₂ in the gas phase and temperature. **a**: LB-ampicillin-IPTG broth (blue • 27°C, red • 30°C, green \blacktriangle 35°C, purple \square 37°C, orange * 40°C, and black \checkmark 42°C), **b**: whey-ampicillin-IPTG sample (blue • 27°C, green \blacktriangle 35°C, purple \square 37°C, and black 41 \checkmark 42°C).

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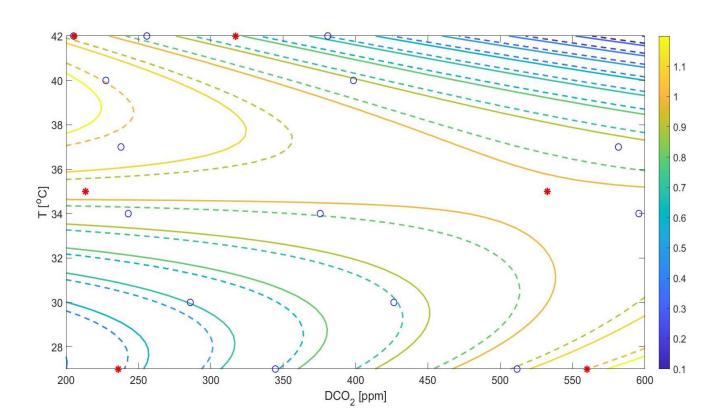


Figure 6. The specific growth rates of *E. coli* pD454-MBPeGFP in whey samples as a function of temperature and dissolved CO₂ as described by Equation (19) (dashed line) and Equation (19) with the addition of the correction factor,*i*, (solid line) are depicted. The * represents the experimental data of the whey dataset, and ° represents the validation dataset of the broth.